

# ENGINEERING CHANGE NOTICE

<b>DART AEROSPACE LTD</b>		Amendment Design Review (ADR) Yes/No: <b>Y</b>		<b>ECN #: 927</b>		
Date: 07.03.01		ADR Date: 07.01.26				
Job No: 00082		Created By: <i>PH</i>	Checked By: <i>[Signature]</i>			
Product No: D412-742		Approved By: <i>MP</i>	Approved By: <i>[Signature]</i>			
Product Name: 412 FLOAT SKIDTUBE		(Proj. Manager)	(Management if reqd)			
<b>Documents Affected:</b> RELEASE: D3553 REV A, D3564 REV A, D3566 REV A						
#	Engineering Actions	Yes	No	Responsible	To happen by:	Complete
1	Required Documents/Drawings Under Review?		X			
2	Update Blue/Pink Folder/Electronic File		X			
3	Update DSI Folder/Electronic File		X			
4	Update D-Part Master Binder	X		KJ	07.03.01	07.03.01 <i>[Signature]</i>
5	Update Grey Project Binder		X			
6	Update DEO/DSI Binder		X			
7	Update Master Document List (MDL) <i>Rev H</i>	X		PH	07.03.01	07.03.01 <i>PH</i>
8	Update Document Record (DR) <i>Rev. F</i>	X		PH	07.03.01	07.03.01 <i>PH</i>
9	Update Change Record Form		X			
10	Move Electronic File	X		KJ	07.03.01	07.03.01 <i>[Signature]</i>
11	Notify TC of Change		X			
12	Notify FAA of Change		X			
13	Update QSI 021 (TC/FAA STC)		X			
14	Update QSI 036 (K-Kits)		X			
15	Update Accpac Database	X		KJ	07.03.01	07.03.01 <i>[Signature]</i>
16	Update Access Database	X		KJ	07.03.01	07.03.01 <i>[Signature]</i>
17	Verification ARC		X			
18	Update STC Approval List		X			
19	Update Product Development Summary		X			
20	Create/Update COSS (Estimate/BOM)	X		JLM/EC	07.03.01	07.03.19 <i>[Signature]</i>
21	Create/Update PPP's		X			
22	Update Paperwork Kits in Production		X			
23	Update Paperwork Kits in Stock		X			
24	Red Tag Stock with old CHG #		X			
25	Rework/Scrap Current Production		X			
26	Rework/Scrap Kits in Stock?		X			
27	Update Qpulse/Laminated Dwgs		X			
28	Create/Update Controlled PDF Files	X		KJ	07.03.01	07.03.01 <i>[Signature]</i>
29	Create/Update FAI sheets		X			
30	Create/Update CNC Programs	X		JLM/EC	07.03.01	07.03.19 <i>[Signature]</i>
31	Create/Update Tooling		X			
32	MPP required?		X			
33	Notify Previous Customers		X			
34	Notify Eurocopter France		X			
35						
36						
<b>Description / Action:</b> THE ABOVE PARTS ARE THE COMPONENTS OF DSI 9367-011 (NOT YET RELEASED); SEE ATTACHED FOR BREAKDOWN OF KIT						

ECN Complete: *MP* Date: 07/7/24

ECN #927

DESIGN	DRAWN BY	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. DSI 9367	REV. A SHEET 1 OF 3
DATE 07.02.09	TITLE STAINLESS STEEL WEARSHOE KITS		SCALE NTS
A	07.02.09	NEW ISSUE	

**DART SERVICE INSTRUCTION**  
**TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. B**  
 REF. FAA STC: SR01583SE  
 REF. CANADIAN STC: SH05-37 ISSUE 1

**REFERENCE ONLY**

For customers with D412-742-011/-013 float skid tubes at CHG 002 or earlier who would like to upgrade to stainless steel wearshoes the following kit can be obtained from Dart:

QTY -011	Part Number	Description
X	DSI 9367-011	WEARSHOE KIT
1	D3564-1	WEARSHOE (REPLACES D3460-1)
2	D3566-1	GASKET
1	D3564-3	WEARSHOE (REPLACES D3460-3)
1	D3566-3	GASKET
1	D3564-5	WEARSHOE (REPLACES D2577-5)
24	AN3C4A	BOLT
12	AN3C6A	BOLT
8	AN3C7A	BOLT
44	AN960C10L	WASHER

For customers with D412-742-011/-013 float skid tubes at CHG 002 or earlier who would like to upgrade the fwd and aft sections of their float skid tubes, the following kits can be obtained from Dart:

QTY -013	QTY -015	QTY -017	Part Number	Description
X			DSI 9367-013	WEARSHOE KIT
1	X		DSI 9367-015	WEARSHOE KIT (FWD SECTION)
1		X	DSI 9367-017	WEARSHOE KIT (AFT SECTION)
	1		D3564-13	WEARSHOE
	1		D3566-13	GASKET
		1	D3537-1	WEARPAD
		1	D3553-1	GASKET
		1	D3537-7	WEARPAD
		1	D3553-3	GASKET
	6	4	NAS1330C3KB166	INSERT
		4	NAS1330C3KB266	INSERT
	6	4	AN3C4A	BOLT
		4	AN3C5A	BOLT
	6	8	AN960C10L	WASHER

**NOTE:**

To install the DSI 9367-013 kit, the DSI 9367-011 wearshoe/gasket kit must be installed between the float skid tube saddles.

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